

VORTEX SUBMERSIBLE PUMP - 7575155 OPERATION MANUAL

Congratulations on your purchase of your Bromic Waterboy submersible Vortex sump pump.

Better with **BROMIC**

This manual contains essential information on the installation, operation and maintenance of the pump. Please read it thoroughly and follow these instructions in order to install and use the pump correctly. Failure to follow these instructions may result in motor overcharging and other malfunctions. Bromic is not liable should instructions not have been followed.

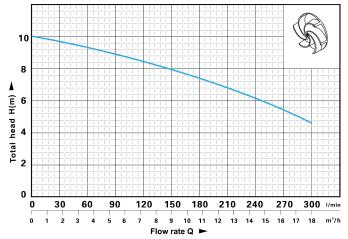
Specification

- 1. Maximum operating depth 5m below water level;
- 2. Continuous duty when fluid temperature under +40°C;
- 3. Value of PH in fluid 4~10;
- 4. Maximum kinematic viscosity: 7xl0⁻⁷ ~23x10⁻⁶m²/s;
- 5. Maximum density: I.2xIO³kg/m³

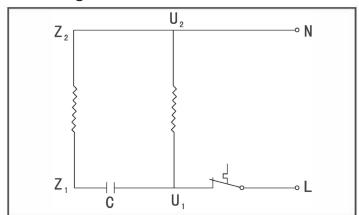
Technical data (the data will be some change under different voltage and frequency)

Model	Power Input (kw)	Discharge (mm)	Voltage / Frequency (V/hz)	Max Flow (L/min)	Max Head (m)	Max. Suspended Solid (mm)	Weight (kg)	Packing (cm) H x W x D
7575155	1.1	50	220-240/50	300	10	Ф25	20	54x26.5x19.5

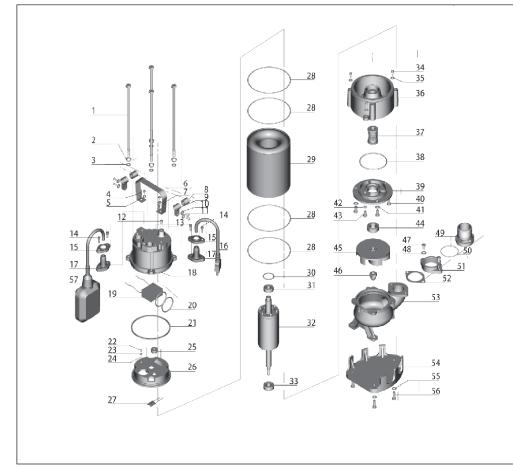
Performance Curve



Circuit Diagram



Part View



No	Name	No	Name	
1	Hex head bolt	31	Upper bearing	
2	Spring washer	32	Rotor	
3	Washer	33	Lower bearing	
4	Hex head bolt	34	Hex cap screw	
5	Washer	35	Washer	
6	Handle	36	Oil chamber	
7	Hexagonal nut	37	Mechanical seal	
8	Cable gland	38	O-ring	
9	Cable clamp	39	Oil chamber cover	
10	Washer	40	Hex cap screw	
11	Phillips screw	41	Washer	
12	Button head screw	42	O-ring	
13	O-ring	43	Button head screw	
14	Hex cap screw	44	Oil seal	
15	Cable flange	45	Impeller	
16	Power cord	46	Cap nut	
17	Cable protector	47	Hex head bolt	
18	Capacitor cover	48	Washer	
19	Capacitor	49	Outlet connector	
20	O-ring	50	O-ring	
21	Seal washer	51	Flange	
22	Phillips screw	52	Rubber gasket	
23	Spring washer	53	Pump casing	
24	Washer	54	Base plate	
25			Washer	
26			Hex cap screw	
27	Motor protector	57	Float switch	
28	B O-ring			
29	Motor housing			
30	Wave washer			
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Installation Guidelines

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

- Before installation, carefully check whether there is physical damage on any part of the pump including electrical cable and plug. Contact the seller if damage is found.
- 2. Ensure the pump is disconnected from the power source before performing any procedure (handling, inspection, installation, etc.). Allow the pump surface to cool to ambient temperature by waiting for at least 30 minutes.
- 3. Ensure the site's power supply meets requirement as stated on the rating label. Pump must be earthed.
- 4. Ensure fittings and joints are watertight.
- Tie a rope on the handle to move the pump up and down.
 Never drag the electrical cable as it may cause electrical hazard.
- The power supply connected to the pump must be protected by RCD or other protective device according to Australian standard and regulations.
- 7. Do not touch or move the pump before disconnecting it from the power supply.
- 8. Ensure all electrical connection is away from water or area subject to flooding.
- If the pump is idle for a long period of time, it must be removed, cleaned and stored in a dry & cool place.
- 10. The pump must be installed by a qualified technician.

Notes:

- The maximum immersion depth of the pump is 5m
- Pollution of the liquid could occur due to leakage of lubricants
- A protective device (RCD) must be installed with pump (residual operating current <30mA)

Warranty

Please visit our webpage for warranty details-(https://www.bromicplumbing.com/warranty-information/) Read all relevant documentation before operating the pump. Failure to follow instructions may result in warranty being voided

Warnings



Danger: Keep the pump equipment away from children.



Danger: Do not operate the pump in locations classified as hazardous.



Warning: The pump is designed to handle soft particles no larger than 25mm in diameter. Larger particles may cause permanent damage.



Warning: The pump is designed for water only, used on chemicals or corrosive liquid will damage the pump and void warranty.



Warning: Do not use the pump for liquid exceeding 40°C.



Warning: Never run the pump dry, dry operation will permanently damage the pump and void the warranty



If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard



The pump must not be used when people are in the water



The pump must be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30mA



Disconnect the pump from the supply mains before carrying out user maintenance such as cleaning the filter

Cleaning the Appliance Externally

Rinse with clean water. Remove stubborn contamination with a brush and detergent, then rinse with clean water. Submerge the pump in a container with clean water and switch on for a short time to rinse the inside of the pump.

Cleaning the Suction Area

Clean all accessible insides of the casing. Remove fibres which have wound around the rotor shaft by opening the pressure connection. Remove stubborn contamination with a brush and detergent, then rinse with clean water.

Troubleshooting

Fault	Possible Cause	Solutions	
The motor does not start	No or incorrect power supply	Ensure power supply is as per rating label	
The motor does not start	Fuse or thermal relay disconnected	Consult service provider	
	Water inlet blocked	Remove blockage	
	Total manometric head higher than expected	Verify geometric head and reposition	
Flow is insufficient	Discharge pipe not joined properly	Check the joint, ensure there is no leak	
	Source water level is low	Reposition pump or stop pumping	
	Impeller is worn out or blocked	Try to remove the blockage or contact dealer	
Others		Consult service provider	

