

### 270L CUTTER SUBMERSIBLE PUMP - 7575170 OPERATION MANUAL

Congratulations on your purchase of your Bromic Waterboy submersible cutter pump.

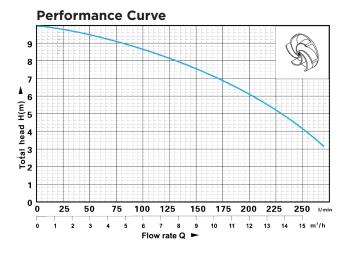
This manual contains essential information on the installation, operation and maintenance of the pump. Please read it thoroughly and follow these instructions in order to install and use the pump correctly. Failure to follow these instructions may result in motor overcharging and other malfunctions. Bromic is not liable should instructions not have been followed.

#### Specification

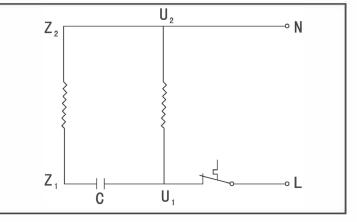
- 1. Maximum operating depth 5m below water level;
- 2. Continuous duty when fluid temperature under +40°C;
- 3. Value of PH in fluid 4~10;
- 4. Maximum kinematic viscosity: 7x10<sup>-7</sup> ~23x10<sup>-6</sup>m<sup>2</sup>/s;
- 5. Maximum density: I.2xIO<sup>3</sup>kg/m<sup>3</sup>

## Technical data (the data will be some change under different voltage and frequency)

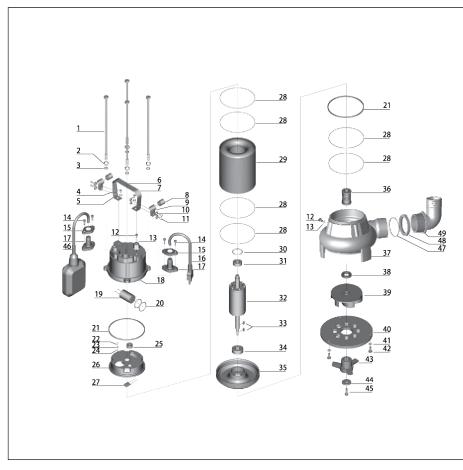
Model	Power Input (kw)	Discharge (mm)	Voltage / Frequency (V/hz)	Max Flow (L/min)	Max Head (m)	Weight (kg)	Packing (cm) H x W x D
7575170	1.5	50	220-240/50	270	10	22	53x29.5x24.5



#### **Circuit Diagram**



#### **Part View**



No	Name	No	Name	
1	Hex head bolt	26	Motor cover	
2	Spring washer	27	Motor protector	
3	Washer	28	O-ring	
4	Hex head bolt	29	Motor housing	
5	Washer	30	Wave washer	
6	Handle	31	Upper bearing	
7	Hexagonal nut	32	Rotor	
8	Cable gland	33	Key	
9	Cable clamp	34	Lower bearing	
10	Washer	35	Lower motor cover	
11	Phillips screw	36	Mechanical seal	
12	Button head screw	37	Pump casing	
13	O-ring	38	Oil seal	
14	Hex cap screw	39	Impeller	
15	Cable flange	40	Cutter head	
16	Power cord	41	Washer	
17	Cable protector	42	Hex cap screw	
18	Capacitor cover	43	Rotary cutter	
19	Capacitor	44	Washer	
20	O-ring	45	Hex cap screw	
21	Seal washer	46	Float switch	
22	Phillips screw	47	O-ring	
23	Spring washer	48	Nut	
24	Washer	49	Outlet connector	
25	Wire protector			

#### Installation Guidelines

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.

- 1. Before installation, carefully check whether there is physical damage on any part of the pump including electrical cable and plug. Contact the seller if damage is found.
- 2. Ensure the pump is disconnected from the power source before performing any procedure (handling, inspection, installation, etc.). Allow the pump surface to cool to ambient temperature by waiting for at least 30 minutes.
- 3. Ensure the site's power supply meets requirement as stated on the rating label. Pump must be earthed.
- 4. Ensure fittings and joints are watertight.
- 5. Tie a rope on the handle to move the pump up and down. Never drag the electrical cable as it may cause electrical hazard.
- The power supply connected to the pump must be protected by RCD or other protective device according to Australian standard and regulations.
- 7. Do not touch or move the pump before disconnecting it from the power supply.
- Ensure all electrical connection is away from water or area subject to flooding.
- 9. If the pump is idle for a long period of time, it must be removed, cleaned and stored in a dry & cool place.
- 10. The pump must be installed by a qualified technician.

#### Notes:

- The maximum immersion depth of the pump is 5m
- Pollution of the liquid could occur due to leakage of lubricants
- A protective device (RCD) must be installed with pump (residual operating current <30mA)

#### Warranty

Troubleshooting

Please visit our webpage for warranty details-(https://www.bromicplumbing.com/warranty-information/) Read all relevant documentation before operating the pump. Failure to follow instructions may result in warranty being voided

#### Warnings



Danger: Do not operate the pump in locations classified as hazardous.

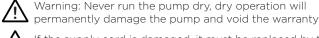


Warning: The pump is designed for wastewater, agriculture application containing soft solids. Not suitable for sand gravel or any hard particles to prevent abrasion on the cutting mechanism.



Warning: The pump is designed for water only, used on chemicals or corrosive liquid will damage the pump and void warranty.

Warning: Do not use the pump for liquid exceeding 40°C.



If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard

The pump must not be used when people are in the water



The pump must be supplied through a residual current device (RCD) having a rated residual operating current not exceeding 30mA

Disconnect the pump from the supply mains power before carrying out any user inspection, maintenance etc, as the cutting/grinding device is exposed and could cause injury if not handled properly.

#### **Cleaning the Appliance Externally**

Rinse with clean water. Remove stubborn contamination with a brush and detergent, then rinse with clean water. Submerge the pump in a container with clean water and switch on for a short time to rinse the inside of the pump.

#### **Cleaning the Suction Area**

Clean all accessible insides of the casing. Remove fibres which have wound around the rotor shaft by opening the pressure connection. Remove stubborn contamination with a brush and detergent, then rinse with clean water.

Fault	Possible Cause	Solutions	
	No or incorrect power supply	Ensure power supply is as per rating label	
The motor does not start	Fuse or thermal relay disconnected	Consult service provider	
	Water inlet blocked	Remove blockage	
	Total manometric head higher than expected	Verify geometric head and reposition	
Flow is insufficient	Discharge pipe not joined properly	Check the joint, ensure there is no leak	
	Source water level is low	Reposition pump or stop pumping	
No Flow/Flow is insufficient	Impeller/cutting mechanism is worn out or blocked	Try to remove the blockage or contact dealer	
Others		Consult service provider	

# WATERBOY

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